



TRUNDLE BED

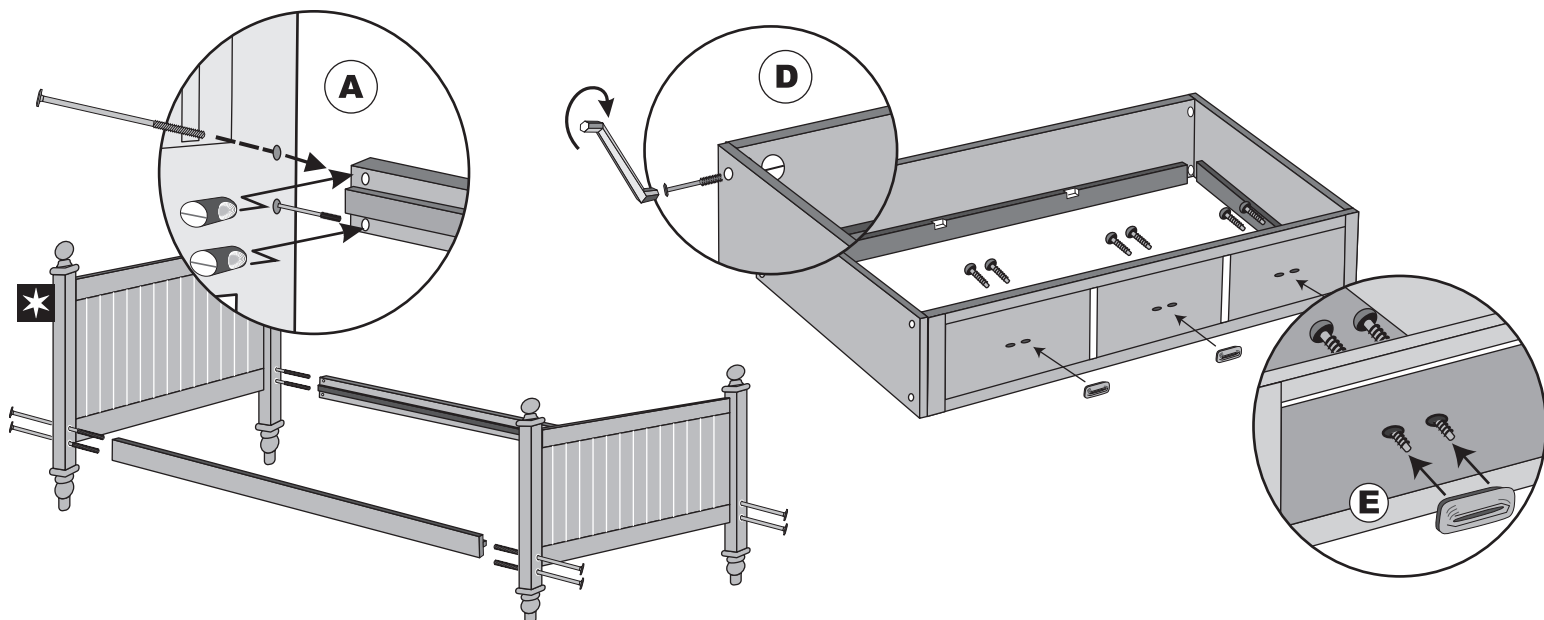
Congratulations on the purchase of your Trundle Bed. This bed has been crafted to the highest standards of quality and safety and will give you many years of enjoyment and practical use. Your hardwood trundle bed can be used as two individual sleeping beds or when the need arises the bottom bed can be changed into a storage drawer with the dividers provided.

Since this bed is a natural wood product there will be variations in color and grain, and minor checking may occur. This is normal and does not compromise the integrity of your bed. In fact, variation in character of wood is integral to the beauty and appeal of hardwood furniture, and distinguishes it from prefabricated, synthetic or composite materials.

On this insert you will find a list of hardware and trundle bed parts necessary for assembly, as well as detailed instructions. Assembly is quite simple and requires only a Flat Head screwdriver and a Phillips Head screwdriver. The use of a power drill with Phillips Head attachment is helpful but not necessary. Assembly will be most easily accomplished if you take the time to carefully sort the hardware and familiarize yourself with the function of each piece.

If you need assistance with assembly, part replacement or any other matter, contact the Toll-Free Epoch Design Service Center from anywhere in the Continental United States, Monday through Friday, 10AM - 5PM Pacific Standard Time at **1-800-589-7990**. You may also fax your request or comments to 425-284-0885 or email info@epochbydesign.com and a service representative will respond.

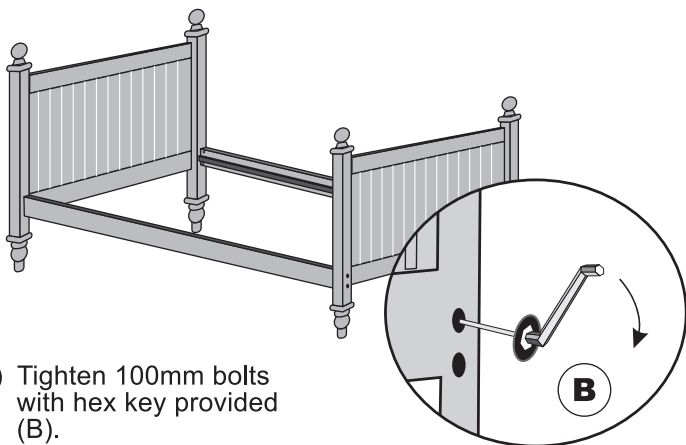
Thank you and Enjoy



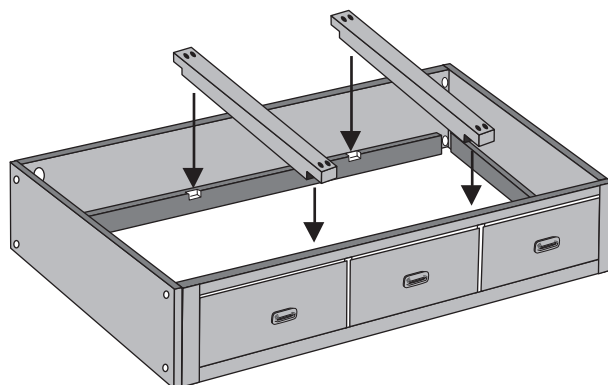
- 1) Attach footboard and headboard to side rails. Insert barrel nuts into side rails. Insert 100mm bolts through end boards and into barrel nuts (A).

★ Headboard and footboard style will vary by trundle model.

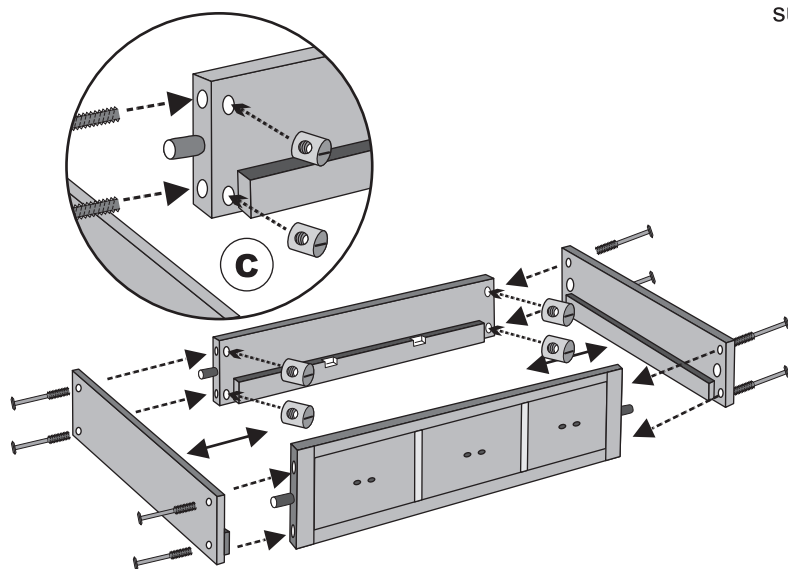
- 4) Use the hex key to tighten each of the eight 60mm bolts (D). Then use a Phillips Head screwdriver to attach the trundle handles to the front panel using six 35mm small bolts (E).



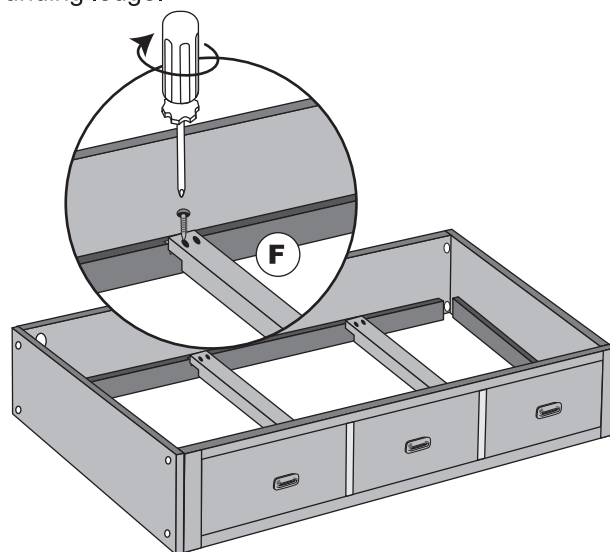
- 2) Tighten 100mm bolts with hex key provided (B).



- 5) Attach the two plank braces to bottom bed as shown above. The braces should lay flush with the surrounding ledge.

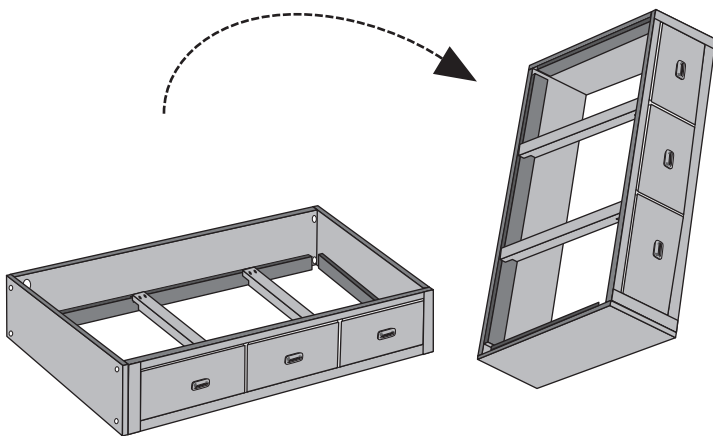


- 3) Attach the two bottom bed end panels to the front and back panels. Use the 60 mm bolts and barrel nuts as shown in diagram (C).

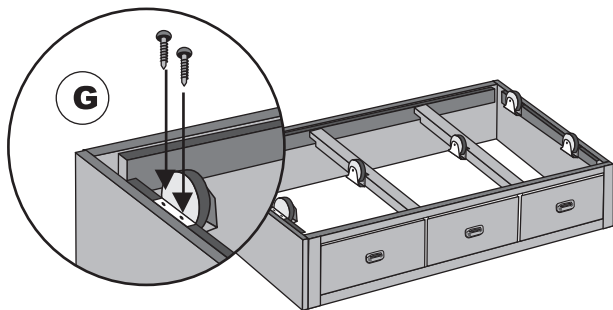


- 6) Insert the eight large wood screws into the plank braces. Fasten the screws using a Phillips Head screwdriver (F).

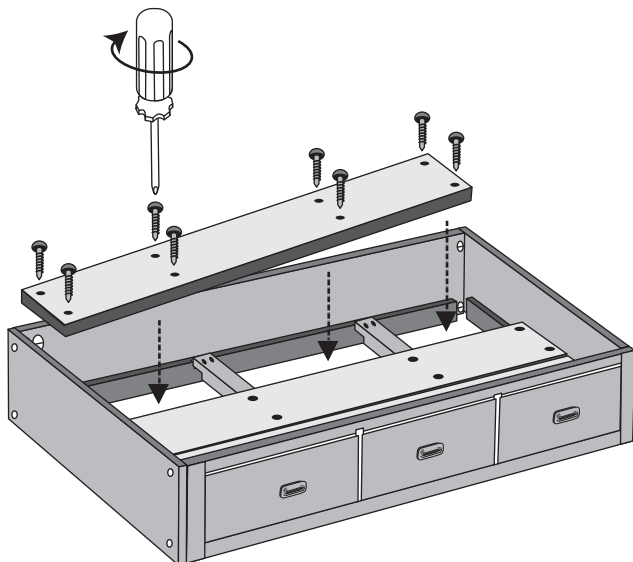
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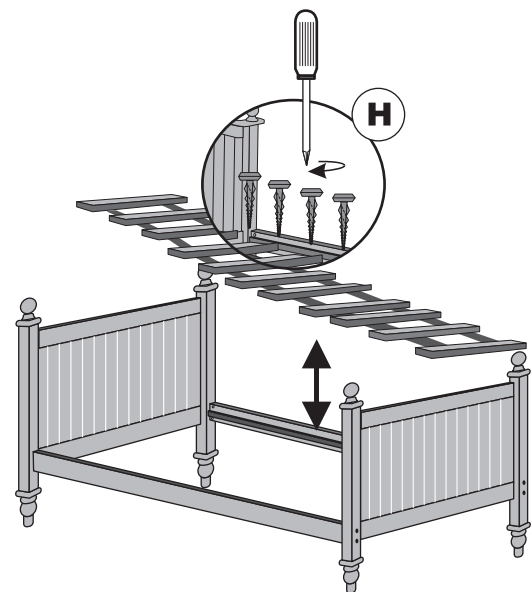
7) On a soft surface (carpet or cardboard box) carefully flip over the bottom bed.



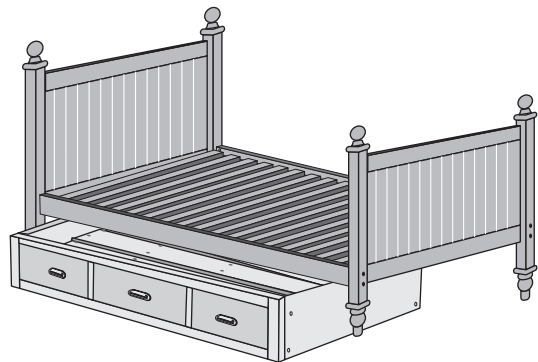
8) Attach casters to bottom of bed using two screws for each caster (G). Notice the casters are located on the inside of each rail.



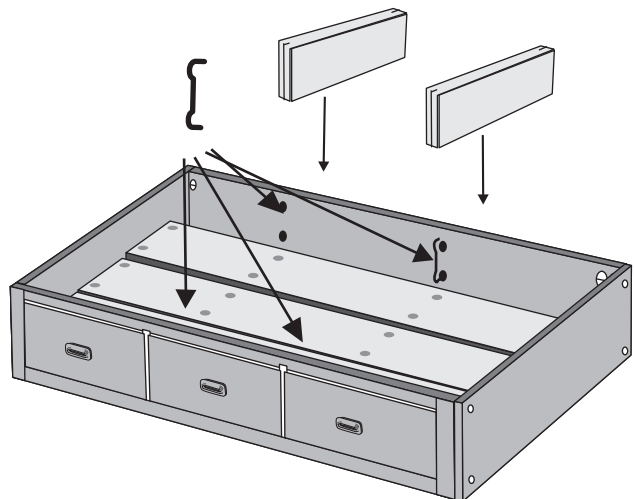
9) Now flip the lower bed back over and lay the three bottom planks into the bed. The top side of the planks will have countersunk holes for the screws. Insert and tighten the eight screws on each plank.



10) Unroll the slat bundle (strap side down) and spread out from end to end of bed. Now attach each slat to the side rail with the 32 slat screws provided (H).



11) Roll the lower bed under the upper bed. Now use the hex key to re-tighten all bolts so that the bed assembly is rigid. It may be necessary to re-tighten bolts after wood has acclimated to your weather region. You are now ready to enjoy your trundle bed.




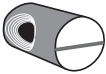








12) To use the bottom bed as a storage drawer, simply remove the mattress and insert the four wire retainers as shown above. Slide the drawer partitions into the wire retainers down the grooves on the partitions.

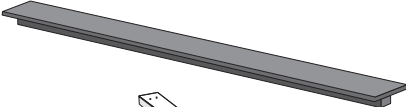
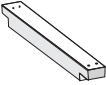
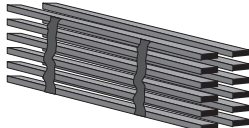
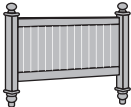
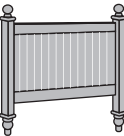

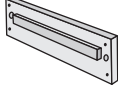
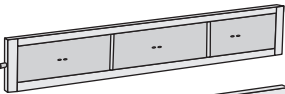
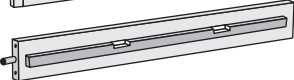

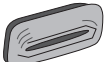
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Hardware List

quantity

| | | | |
|----|---|--------------------------|--|
| 8 |  | 100 mm bolt | Connects headboard & footboard to side rails |
| 8 |  | 60 mm bolt | Attaches bottom bed front, back and end panels |
| 6 |  | 35 mm small bolt | Attaches trundle handles to bottom front panel |
| 16 |  | barrel nut | Secures bolts |
| 58 |  | 1" slat screw | Secures slats to rail and bottom planks to braces |
| 8 |  | 1 1/4" Plank brace screw | Attaches plank brace to lower bed frame |
| 12 |  | 1" Caster wheel screw | Attaches caster wheels to bottom of bed |
| 1 |  | Hex key | Used to tighten bolt hardware |
| 4 |  | Wire retainer | Used to convert lower bed into storage |
| 6 |  | Caster Wheel | Attaches to bottom bed to enable roll away feature |

Trundle Bed Parts

| | | |
|---|---|--|
| 2 |  | Side rails to connect headboard to footboard |
| 2 |  | Plank support braces |
| 1 |  | Slat bundle which rests on side rails, strap side down, and supports mattress |
| 1 |  | Shorter footboard for use at foot of bed |
| 1 |  | Taller head board for use at head of bed ★ (Note: Headboard and footboard style will vary by trundle model) |
| 3 |  | Bottom planks to support mattress in rollaway bed |
| 2 |  | Bottom bed end panels |
| 1 |  | Bottom bed front panel |
| 1 |  | Bottom bed back panel |
| 2 |  | Drawer dividers used to make optional drawer space in bottom bed |
| 3 |  | Trundle handles |

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