

Epoch Design, LLC

Congratulations on the purchase of your Hardwood Doodle Drafter. This unit has been crafted to the highest standards of quality and safety and will give your child many years of enjoyment and practical use.

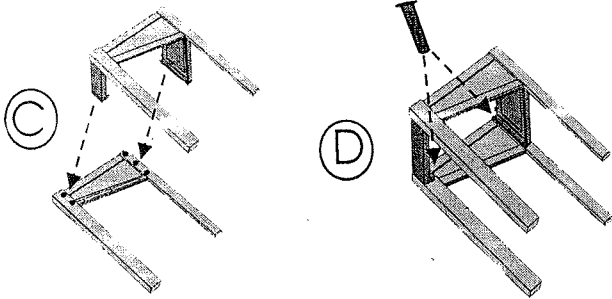
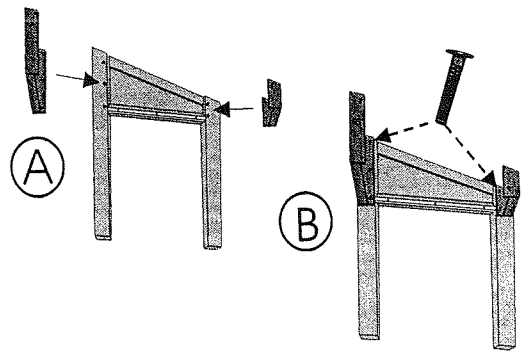
On this insert you will find a list of the hardware and parts necessary for assembly as well as detailed instructions. Assembly is quite simple and requires only a Phillips head screwdriver. Assembly will be most easily accomplished if you take the time to carefully sort the hardware and familiarize yourself with the function of each piece.

If you need assistance with assembly, part replacement or any other matter, contact the toll-free Epoch Design Service Center from anywhere in the Continental United States, Monday-Friday, 10AM – 5PM Pacific Standard time at 1-800-589-7990. You may also fax your request or comments to 425-284-0885 and a service representative will respond.

Thank you and Enjoy!

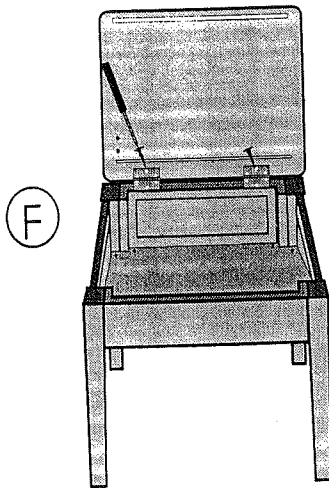
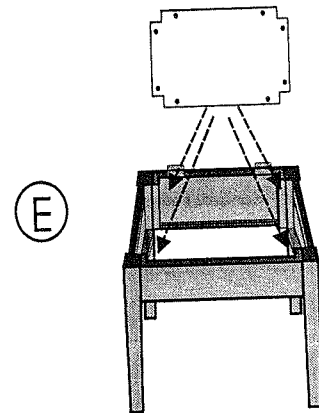


1) Place the right side panel on the floor with the holes facing up, line up the front and back panels with the holes in the side panel and attach using (5) 45 mm bolts with the allen wrench provided. (See diagrams A and B)



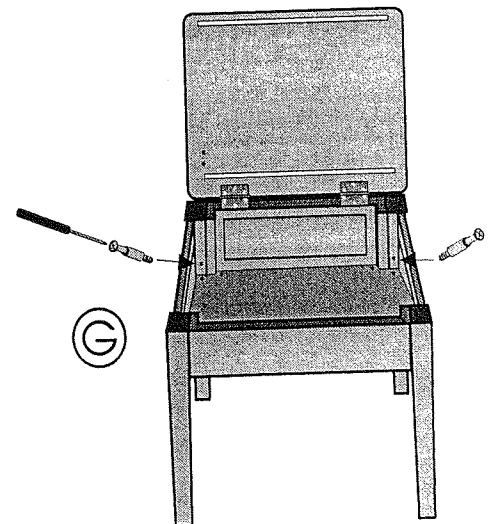
2) Place the left side panel on the floor and flip the completed piece over onto the left panel. Line up the holes as in step one and attach with (5) 45 mm bolts. (See Diagrams C and D)

3) Now stand the unit up on it's feet and place the bottom section into the unit and screw in with (8) .5" wood screws provided. Make sure the side with the countersunk holes is facing up. (See Diagram E)



4) Now place the lid on the floor with the screw holes facing up. Lie the assembled unit on it's back on top of the lid with the hinges on the back section lined up with the holes in the lid. Attach the lid to the unit using (6) .5" wood screws provided. (See Diagram F)

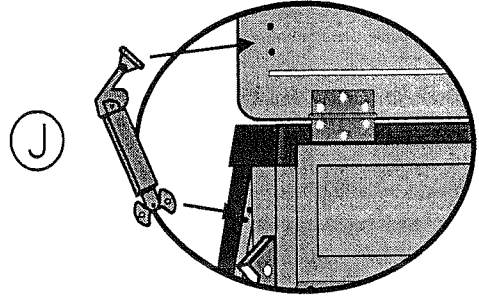
5) Locate the two cam lock dowel pins and screw them into the receptors in the rear corners with a phillips head screwdriver (See Diagram G)



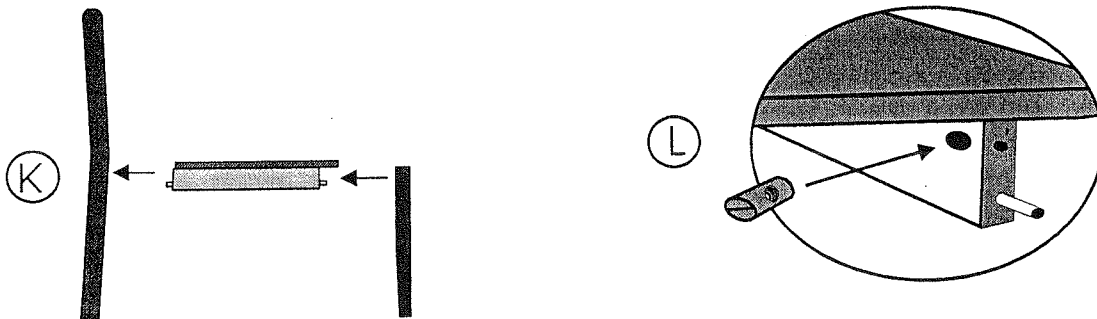
6) Now locate the two paper roll holders and slide them onto the cam lock dowel pin. Make sure that the hole in the paper roll holder is facing the inside of the unit. Now slip the cam lock into the hole in the paper roll holder with the arrow pointing towards the back of the unit. Tighten the cam lock with a screwdriver clockwise until the holder has been pulled flush towards the back of the unit. (See Diagrams H and I)



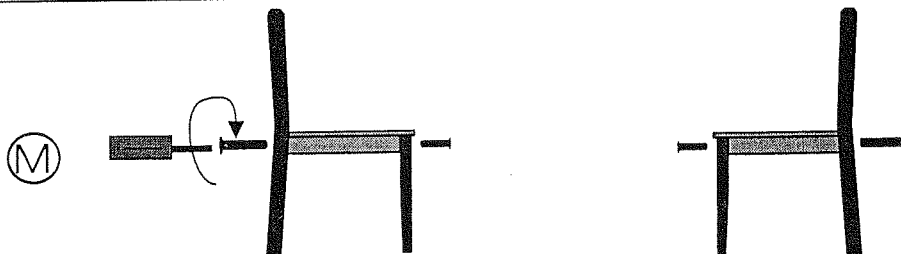
7) Locate the safety spring hinge and screw into unit first with two .5" screws first then into the lid with two more of the .5" screws provided. (Note: you may need to lift the lid slightly to attach). (See Diagram J)



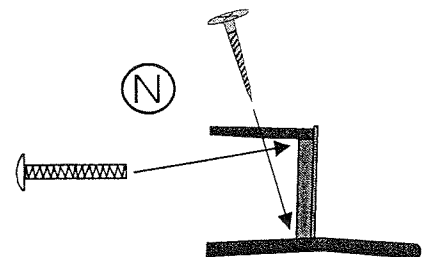
8) Place the chair back on its side then attach the chair seat by placing it on its side and inserting the dowels on the seat into the holes in the seat back. Do the same with the seat front. (See Diagram K) Now insert two barrel nuts into the holes of the chair seat. Make sure that the holes in the barrel nuts line up with the bolt holes in the chair back and front pieces. (See Diagram L)



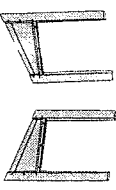
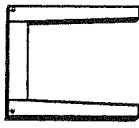
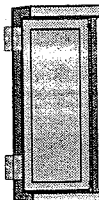


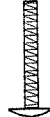
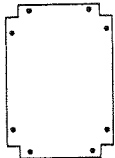




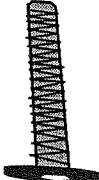
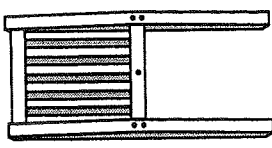





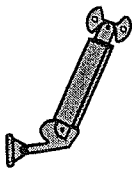

9) Now insert one 90MM bolt through the seat back into the barrel nut and tighten with the provided allen wrench. Then insert one 75MM bolt through the seat front into the barrel nut and tighten. (See Diagram M) Flip the chair over and repeat the same process..



10) To finish the assembly of the chair screw the 1" machine screw under the front of the chair and the 1" wood screw under the back of the chair. (See Diagram N)



Parts List

	Left and Right side panels (1 of each)		Chair front (1)
	Back panel (1)		Cam lock dowel pin (2)
	Front panel (1)		1" machine screw (1)
	Bottom section (1)		45 mm bolt (10)
	Lid (1)		75 mm bolt (2)
	Paper roll holders (2)		90 mm bolt (2)
	Chair back (1)		1" wood screw (1)
	Chair seat (1)		.5" wood screw (14)
	Paper roll rod (1)		Cam lock (2)
			Safety spring hinge (1)
			Paper roll (1)