



Gabriel Full Loft Bed

5169: GA-FU-LB-NB

5164: GA-FU-LB-CO

Congratulations on the purchase of your Gabriel Full Loft Bed. This bed has been crafted to the highest standards of quality and safety and will give you many years of enjoyment and practical use.

Since this bed is a natural wood product, there will be variations in color and grain, and minor checking may occur. This is normal and does not compromise the integrity of your bed. In fact, variation in character of solid hardwood is integral to the beauty and appeal of hardwood furniture, and distinguishes it from prefabricated, synthetic and composite materials.

Several basic safety considerations must be adhered to when using this bunk bed.

TO HELP PREVENT SERIOUS OR FATAL INJURY FROM ENTRAPMENT OR FALLS:

- Never allow a child under 6 years on upper bunk
- Always use the recommended size mattresses or mattress supports – standard full 54" x 74" (137.2 cm x 188 cm) – to help reduce the likelihood of entrapment or falls
- Ensure thickness of mattress does not exceed 9" (22.9 cm) for the upper bed
- Surface of mattress must be at least 5" (12.7 cm) below upper edge of safety rails
- Always use safety rails on both sides of upper bunk
- Do not allow horseplay on or under bed(s) and prohibit jumping on the bed(s)
- Prohibit more than one person on upper bed
- If the bunk will be placed next to a wall, the safety rail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall
- Follow the information on the warning labels appearing on the upper bunk end board and on the carton
- Do not remove warning labels from bed
- Periodically check and ensure that the safety rails, ladder and other components are in their proper positions, free from damage, and that all connectors are tight
- Do not use substitute parts
- Contact manufacturer or dealer for replacement parts
- The use of a water or sleep flotation mattress is prohibited
- Keep these instructions for future reference
- Use of a night light may provide added safety for a child using the upper bunk
- STRANGULATION HAZARD- Never attach or hang items to any parts of the bunk bed that are not designed for use with the bed, including but not limited to hooks, belts or jump ropes

On this insert you will find a list of the hardware and bunk bed parts, as well as detailed assembly instructions. Assembly is quite simple, and requires only a flat head screwdriver and a Phillips head screwdriver. The use of a power drill with Phillips head attachment is helpful but not necessary. Assembly will be most easily accomplished if you take the time to carefully sort the hardware and familiarize yourself with the function of each piece.

If you need assistance with assembly, part replacement, or any other matter, please contact the toll-free Epoch Design Customer Service Team from Monday through Friday, 9 AM-5 PM PST at 1 (800) 589-7990. You may also email your request or comments to info@epochbydesign.com and a customer service representative will respond.

Thank you and Enjoy

HAVE QUESTIONS OR CONCERNS? CALL US FIRST: 1-800-589-7990

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HARDWARE LIST



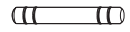
36x 100mm bolts
Used to connect end boards,
ladder steps and front safety rails



2x 80mm bolts
Used to secure center support



42x 30mm slat screws
Used to secure slat to rails



4x Connector pins
Used to connect upper
and lower bunks



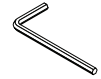
16x 40mm bolts
Used to secure safety rails



9x 40mm JC screws
Used to secure desk

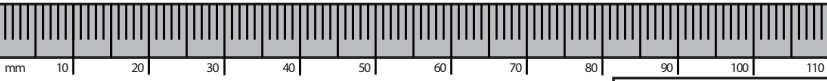


38x Barrel nuts
Used to secure
80mm & 100mm bolts

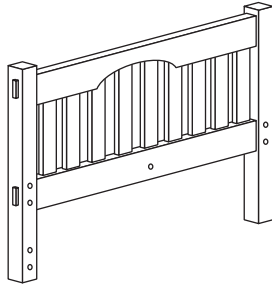


1x Hex Key
Used to tighten
bolt hardware

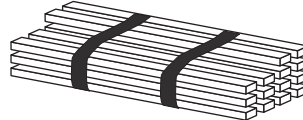
Guide



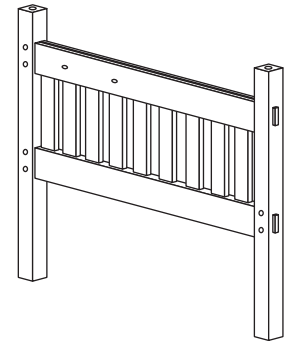
LOFT BED PARTS



A 2x Upper end boards
For use on upper loft



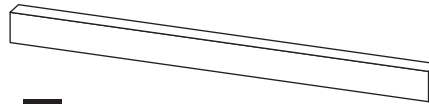
H 1x Slat bundle
Rests on upper side rails strap
side down and supports mattress



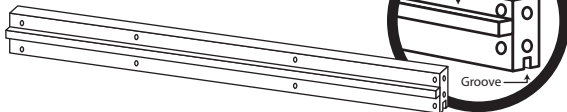
O 2x Lower end boards
For use on lower part of loft



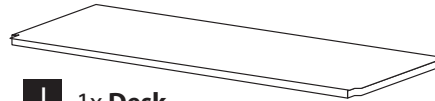
B 1x Upper side rail
Connects upper end boards



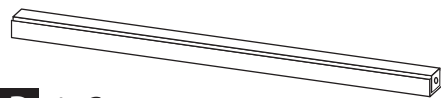
I 1x Lower back rail
Connects end boards on the lower unit



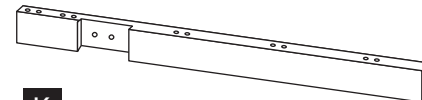
C 1x Upper side rail (Grooved bottom)
Connects upper end boards



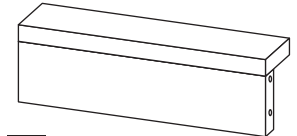
J 1x Desk
For lower unit



D 1x Center support
Used as additional support
for slats on upper bunk



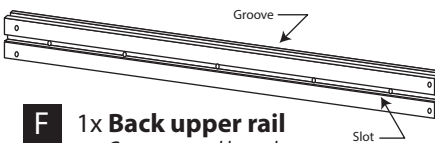
K 1x Ladder upright
For front ladder and front safety rail



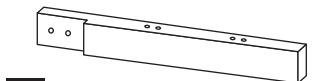
P 3x Ladder steps
used to assemble ladder



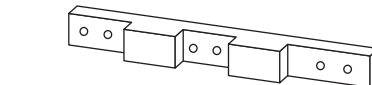
E 2x Long safety rails
Used for attachment to upright supports
on wall side of loft



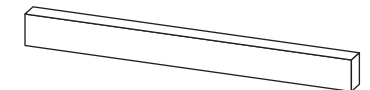
F 1x Back upper rail
Connects end boards on
the lower unit



L 1x Short upright
For ladder side safety rail

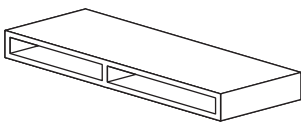


G 2x Upright supports
Used for attachment to long safety rails

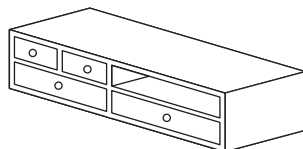


M 2x Short safety rails
Used for attachment to upright
supports on ladder side of loft

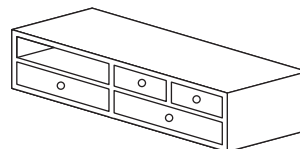
ACCESSORIES



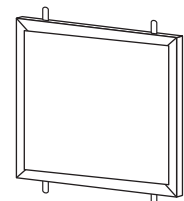
N 1x Monitor stand



R 1x Desktop storage

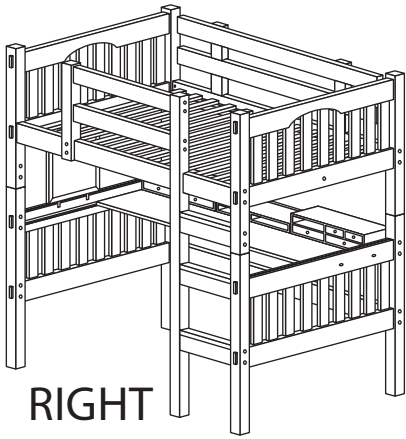


S 1x Desktop storage

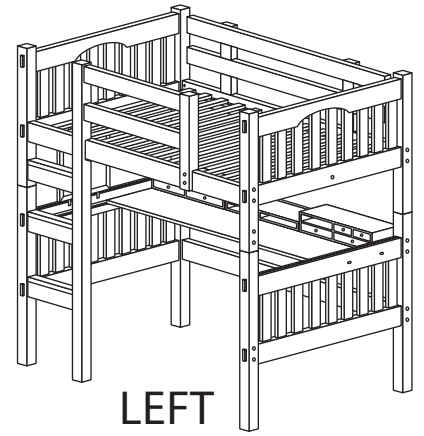


Q 1x Corkboard backboard

PLEASE NOTE: The Gabriel Loft Bed directions are for a right side ladder configuration.



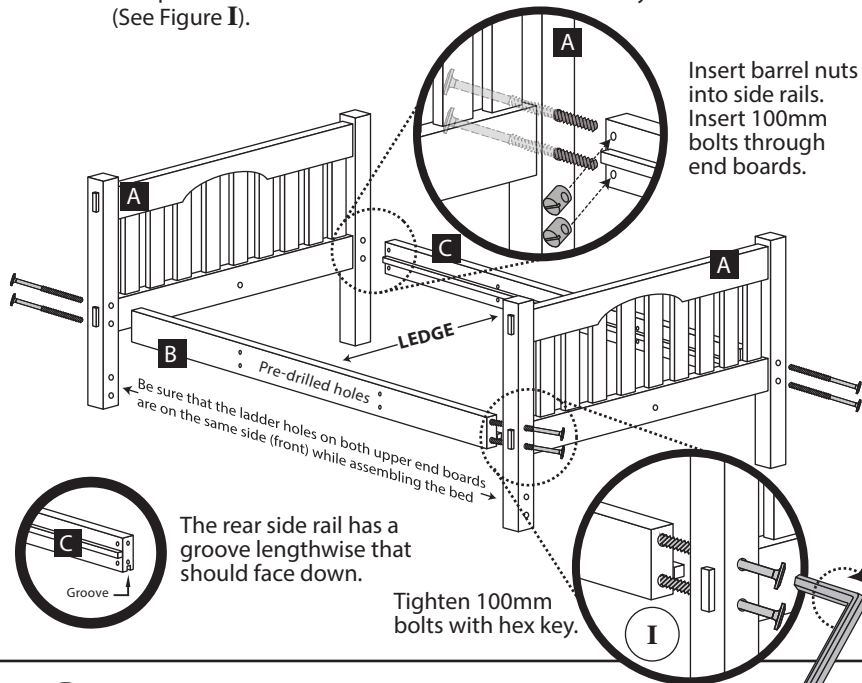
RIGHT



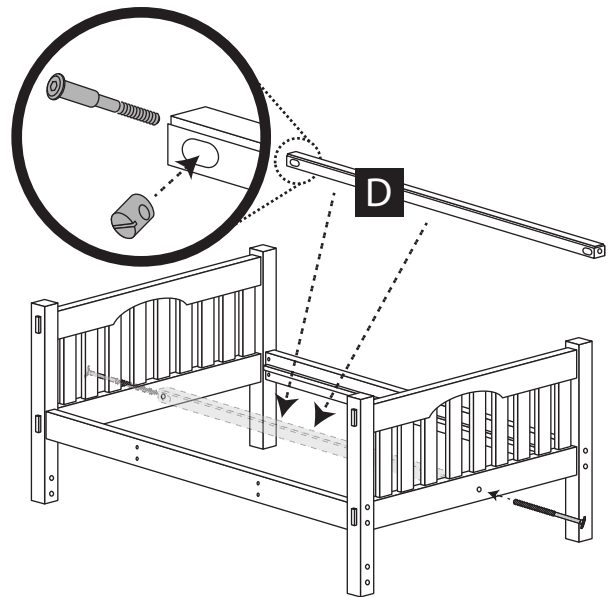
LEFT

The Gabriel Loft Bed can be assembled as a left ladder configuration with a few alterations in assembly, shown in steps 10 & 11.

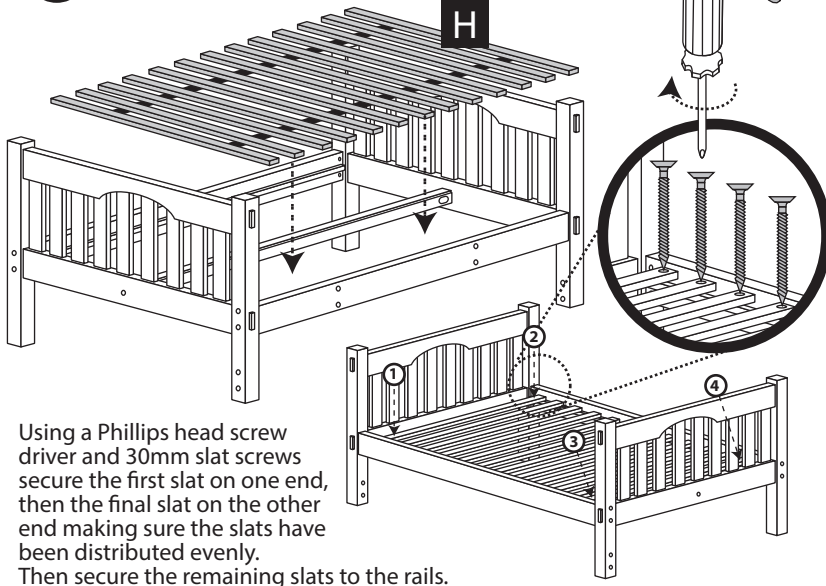
1 To assemble the upper section of the Full Loft Bed, attach the two upper end boards **A** to the left side rails. The rails **B** and **C** used on upper loft have four pre-drilled holes on the side of each rail for safety rail attachment (See Figure I).



2 To install the center support, insert 80mm bolts through the upper end boards into the barrel nuts in the center support.

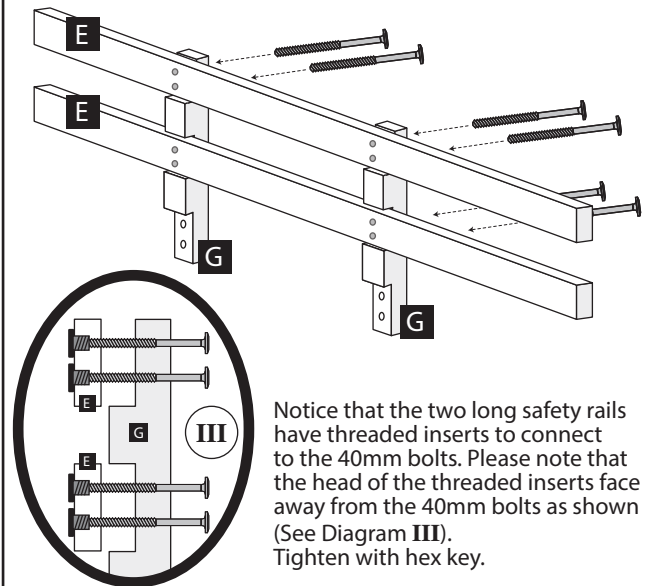


3 Unroll the slat bundle **H** out on the loft distributed evenly strap side down.



Using a Phillips head screw driver and 30mm slat screws secure the first slat on one end, then the final slat on the other end making sure the slats have been distributed evenly. Then secure the remaining slats to the rails.

4 Attach the two long safety rails **E** to the upright supports **G** using eight 40mm bolts.



****NOTE:** A power screwdriver set on low comes in handy here.

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5 Attach the upright supports **G** and long safety rails **E** to the rear side rail **C** of the upper loft bunk using four 40mm bolts.

The long safety rail will be on the side of the loft opposite the ladder.

Tighten with hex key. (See Diagram IV)

6 To assemble the lower section of the loft, attach the bottom end boards **O** to the back rails **F** and **I**.

The upper back rail **F** has a groove lengthwise along the top and a slot lengthwise on the face of the rail.

**NOTE: Make sure the table top holes are towards the back.

Attach rails to end boards with eight 100mm bolts and eight barrel nuts.

When tightening the bolts with hex key, leave the bolts semi-loose (3-5 turns from tight) so that you can easily install the desktop.

7 Gently push the bottom end boards apart about two inches. Put the desktop assembly **J** into the slot of the bottom end boards and slide the desk all the way into the slot on the back rail.

Installation of desk is most easily accomplished by two people.

8 With the desktop seated in the slots of the end boards, return the front legs of the end boards to their original position.

You can now fully tighten the eight 100mm bolts that attach the end boards to the back rails.

Insert nine 40mm JC screws through the upper slotted back rail and the end boards into the desk. Tighten with hex key.

9 Insert one loft connector pin into each of the four corner posts of the lower unit.

Place the loft bed assembly on top of lower unit evenly.

10 Locate the ladder upright support **K**, the short upright support **L** and the two short safety rails **M**.

NOTE: For left ladder configuration reverse parts L & K.

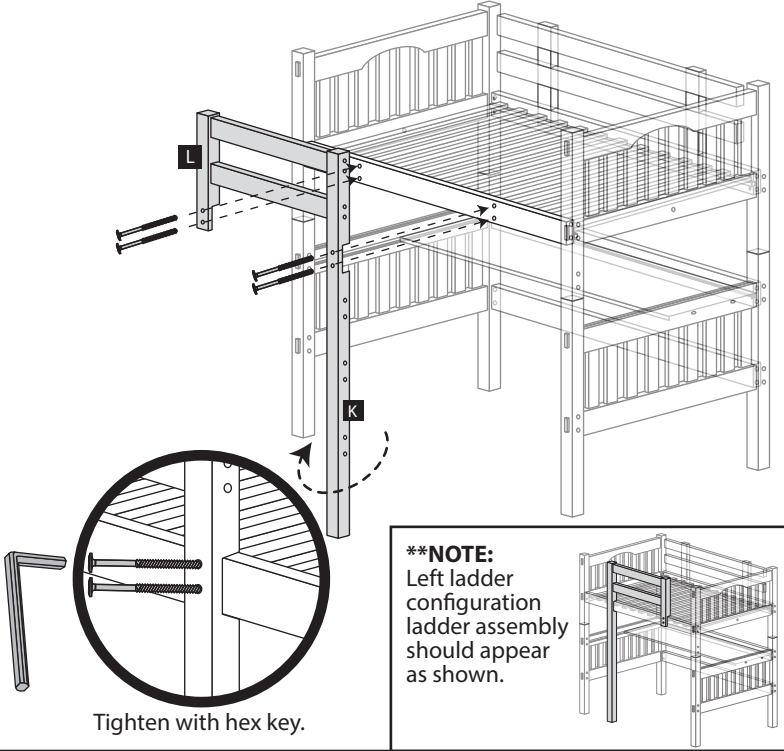
Insert four barrel nuts into each short safety rail and four 100mm bolts into each upright support.

Make sure the notches on the upright supports face the same direction.

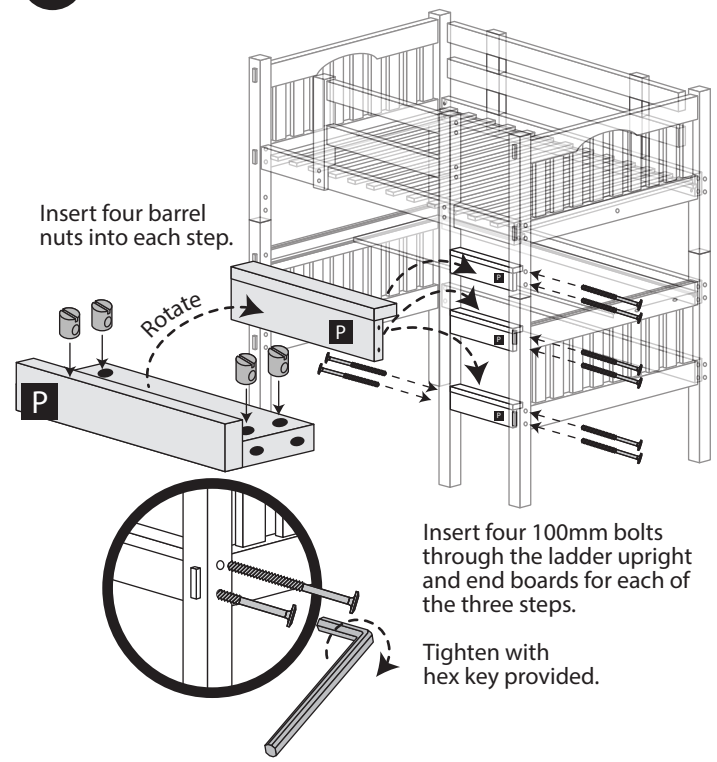
Tighten with hex key.

**NOTE: Left ladder configuration

11 Rotate the ladder/safety rail assembly so the notches face the loft bed and attach it to the loft using two 40mm bolts on short upright **L** and two 40mm bolts on ladder upright **K** as shown.



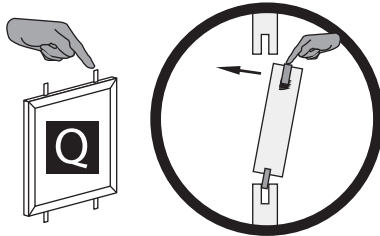
12 Locate the three ladder steps **P** and position them as shown.



13 Locate the corkboard **Q**.

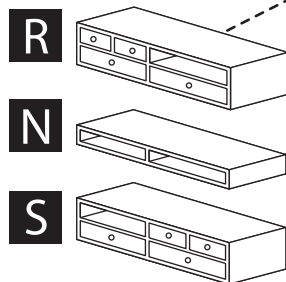
Make sure the spring loaded pins are at the top of the corkboard.

Push the pins flush to the corkboard and insert the corkboard into the grooved rails on the loft.



The corkboard may be positioned anywhere on the grooved rails.

Locate the two storage units **R** and **S** and the monitor stand **N** and arrange them on the desktop.



Be sure to periodically tighten loft hardware as it may loosen with usage and changing humidity.

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