



## DAKOTA STORAGE DRAWERS TWIN SIZE (MODEL # 5303) & FULL SIZE (MODEL # 5302)

Congratulations on the purchase of your Dakota Storage Drawer. It has been crafted to the highest standards of quality and safety and will give you many years of enjoyment and practical use.

Because this storage drawer is a natural wood product there will be variations in color and grain, and minor checking may occur. This is normal and does not compromise the integrity of your storage drawer.

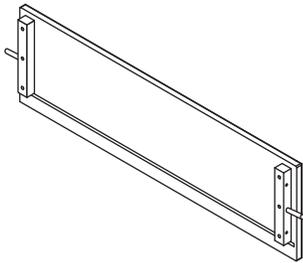
On this insert you will find a list of hardware and parts necessary for assembly, as well as detailed instructions. Assembly is quite simple and requires only a Flat Head screwdriver and a Phillips Head screwdriver. The use of a power drill with the clutch set on low and Phillips Head attachment is helpful but not necessary. Assembly will be most easily accomplished if you take the time to carefully sort the hardware and familiarize yourself with the function of each piece.

If you need assistance with assembly, part replacement or any other matter, contact the Toll-Free Epoch Design Service Center from anywhere in the Continental United States, Monday through Friday, 9AM - 5PM Pacific Standard Time at 1-800-589-7990. You may also fax your request or comments to 425-284-0885 or email [info@epochbydesign.com](mailto:info@epochbydesign.com) and a service representative will respond.

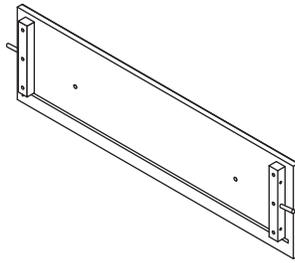
**Thank you and Enjoy**

### PARTS LIST

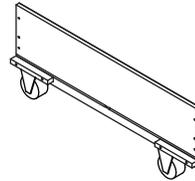
2 Storage Back Panel



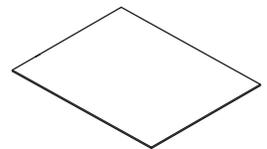
2 Storage Front Panel



4 Side Panel



2 Bottom Panel



### HARDWARE LIST



16 35mm Bolt



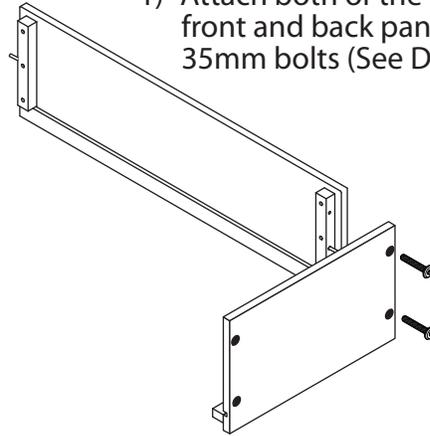
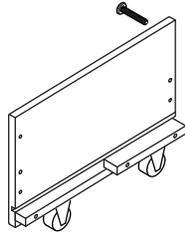
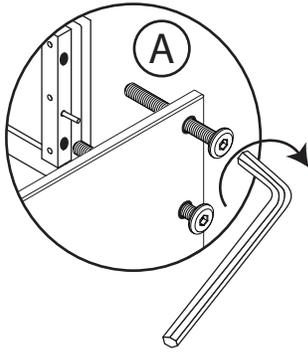
4 25mm Machine Screw



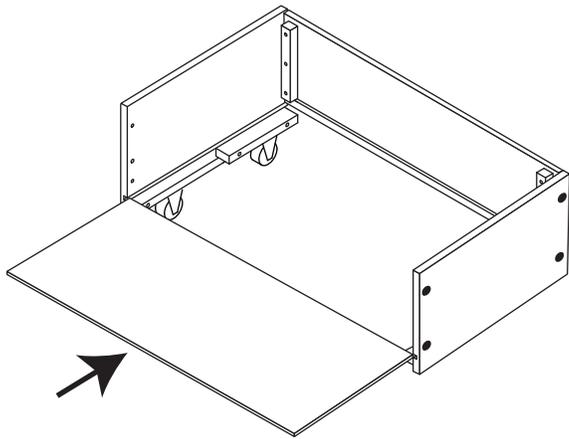
4 Trundle Handle



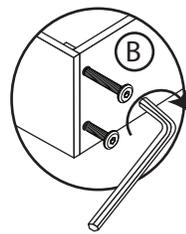
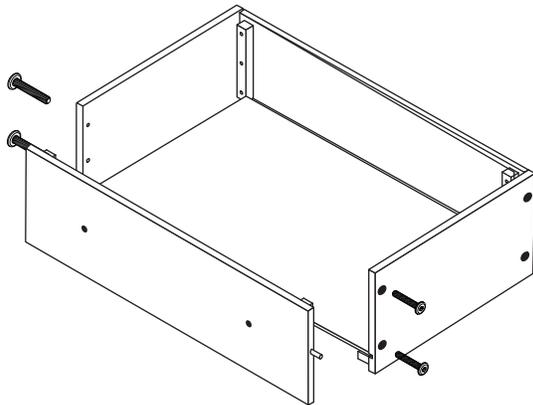
2 4mm Allen Wrench



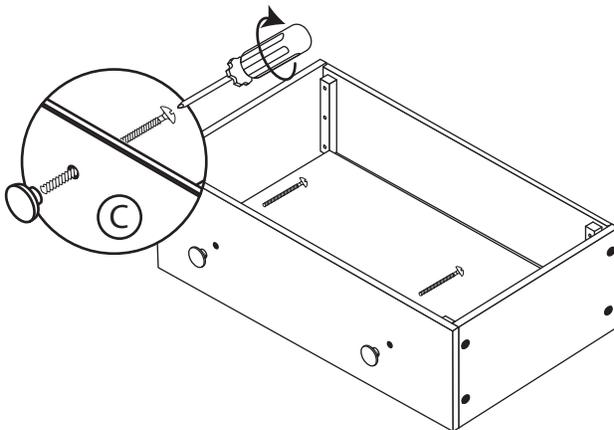
1) Attach both of the side panels to the front and back panels loosely with four 35mm bolts (See Diagram A).



2) Slide the bottom panel into the groove of the storage unit, making sure the roller wheels are facing down.



3) Attach the front panel using four 35mm bolts and tighten all hardware with the 4mm Allen Wrench (See Diagram B).



4) Attach trundle handles with 25mm machine screws. Hold the handle tight to the drawer face and use a Phillips Head screwdriver to secure the handles (See Diagram C).

**Repeat the same steps for the second drawer**