



**DAKOTA 4 DRAWER DESK • MODEL # 5375
WITH OPTIONAL DAKOTA HUTCH • MODEL # 5376**

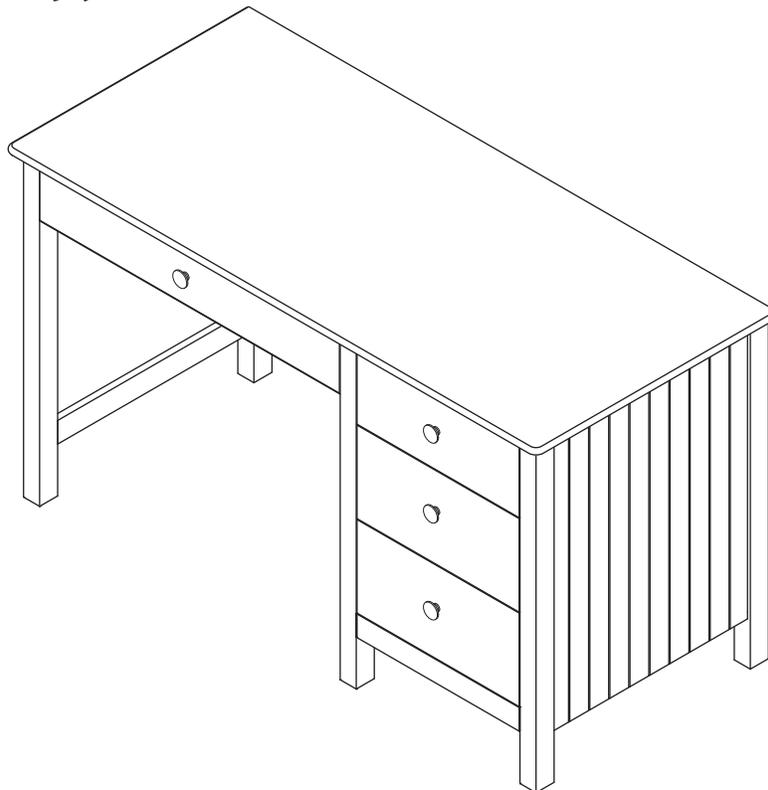
Congratulations on the purchase of your Dakota Desk. This desk has been crafted to the highest standards of quality and safety and will give you many years of enjoyment and practical use.

Because this desk is made of natural wood and manufactured wood there may be variations in color and grain, and minor checking may occur. This is normal and does not compromise the integrity of your desk.

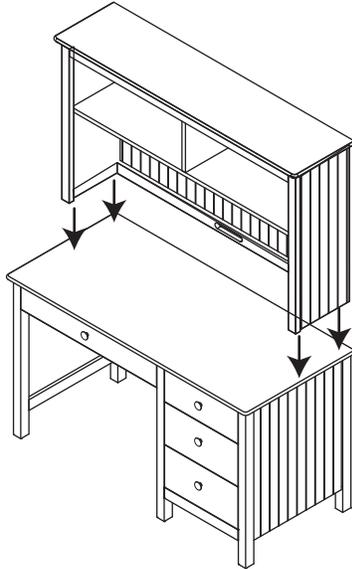
On this insert you will find a list of hardware and parts necessary for assembly, as well as detailed instructions. Assembly is quite simple and requires only a Phillips Head screwdriver. Assembly will be most easily accomplished if you take the time to carefully sort the hardware and familiarize yourself with the function of each piece.

If you need assistance with assembly, part replacement or any other matter, contact the Toll-Free Epoch Design Service Center from anywhere in the Continental United States, Monday through Friday, 9AM - 5PM Pacific Standard Time at 1-800-589-7990. You may also fax your request or comments to 425-284-0885 or email info@epochbydesign.com and a service representative will respond.

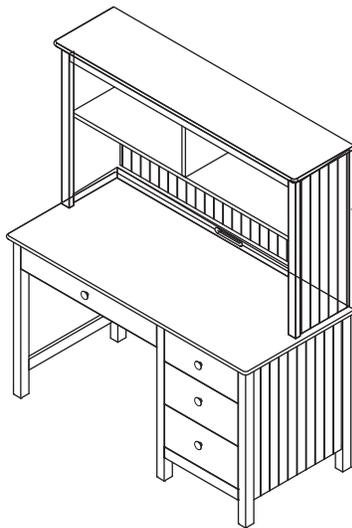
Thank you and Enjoy



**If you have the optional DAKOTA HUTCH (MODEL #5376),
please follow the instructions below.**



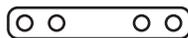
1) Carefully lower and align the hutch on to the back of the desk.



2) Attach the safety connector brackets using 4 wood screws for each connector.
(8 20mm Wood Screws)

3) Attach the tip-over straps between the HUTCH and the WALL.
NOTE: NOT BETWEEN THE DESK AND THE WALL

HARDWARE LIST



2 Connector Brackets



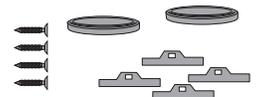
8 20mm Wood Screws

PARTS

WARNING:

Furniture tipping over can create a significant hazard in the home, particularly to young children, although adults can be injured as well.

It is recommended that casegoods over 30" be secured with some form of tip-over prevention device. This desk comes with anti Tip-Over Straps that reduce the risk of tip-over. These can be easily installed in minutes. We strongly recommend that you use them, especially where children are concerned and where earthquakes may pose a hazard.



Tip-Over Straps
"parts pack"